

## Q315 HEAVY DUTY WEB ADHESIVE PRODUCT DATA SHEET

**Q315 HEAVY DUTY, HIGH SOLIDS, PRESSURE SENSITIVE SPRAY** is a fast tack, high strength adhesive. Q315 is especially formulated for permanent or temporary bonding. Q315 is best effective when both substrates are coated. Q315 can be used on cloth, leather, cardboard, foam, fabrics, and most plastics. Q315 has high solids and has a water-resistant bond, quick tack and great temperature resistance. All substrates should be tested for compatibility before using in production. Product should be used at room temperature or at least at 70°F.

Container Size	20 Fluid oz. Container	11# DOT 923-267 424.7 CU. In.	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
<b>Product Description</b>	<b>Aerosol Adhesive</b>	<b>Canister Adhesive</b>	<b>Canister Adhesive</b>	<b>Cylinder Adhesive</b>	<b>Cylinder Adhesive</b>
<b>Net Weight</b>	12 Ounces	9 lbs.	29 lbs.	145 lbs.	300 lbs.
<b>Weight Per Gallon</b>	6.55	6.55	6.55	6.55	6.55
<b>Can Per Case</b>	12	1	1	1	1
<b>Case Dimensions - Inches</b>	10.875"L X 8.125" W X 9.375" H	10.00"L X 10.00" W X 17.25" H	12.50"L X 12.50" W X 18.00"H	16" diameter X 49" High	25" diameter X 42" High
<b>Case Weight</b>	13 Pounds	17.0 Pounds	43.0 Pounds	214.0 Pounds	447.00 Pounds
<b>Cases Per Pallet</b>	108	60	36	9	4
<b>Appearance</b>	Natural/Red	Natural/Red	Natural/Red	Natural/Red	Natural/Red
<b>Odor</b>	Pungent	Pungent	Pungent	Pungent	Pungent
<b>Solvent System</b>	Cyclohexane, Acetone	Cyclohexane, Acetone	Cyclohexane, Acetone	Cyclohexane, Acetone	Cyclohexane, Acetone
<b>Propellant</b>	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend
<b>Open Time</b>	10 Minutes	10 Minutes	10 Minutes	10 Minutes	10 Minutes
<b>Tack Time</b>	2-4 Minutes	2-4 Minutes	2-4 Minutes	2-4 Minutes	2-4 Minutes
<b>Heat Resistance</b>	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F
<b>Viscosity</b>	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm
<b>Solids</b>	25% +/- 3%	25% +/- 3%	25% +/- 3%	25% +/- 3%	25% +/- 3%
<b>Spray Pattern</b>	Web	Web	Web	Web	Web
<b>VOC %</b>	55%	228.11g/l	228.11g/l	228.11g/l	228.11g/l
<b>VOC Compliant for CA &amp; OTC</b>	Yes	Yes	Yes	Yes	Yes
<b>Aerosol Flammability Level</b>	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	Consumer Commodity ORM-D for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)

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