

## Q5000 LCN HIGH TEMPERATURE, HIGH STRENGTH CONTACT ADHESIVE PRODUCT DATA SHEET VOC COMPLIANT - ALL STATES\*

**Q5000 High Temperature, High Strength Contact Spray Adhesive** is a fast tack, high shear strength adhesive. Q5000 is especially formulated for permanently bonding high pressure laminates to substrates, such as wood, particle board, plywood, etc. and may also be used for making permanent bonds to other compatible non-porous and porous substrates. It is recommended that all substrates be tested for compatibility with adhesive before using in production. Q5000 is effective when both substrates are coated and pressure is applied to entire surface. Product should be used at room temperature or at least at 70°F.

Container Size	20 Fluid oz. Container	11# DOT 923-267 424.7 CU. In.	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
<b>Product Description</b>	<b>Aerosol Adhesive</b>	<b>Canister Adhesive</b>	<b>Canister Adhesive</b>	<b>Cylinder Adhesive</b>	<b>Cylinder Adhesive</b>
<b>Net Weight</b>	17 Ounces	11 lbs.	38 lbs.	177 lbs.	355 lbs.
<b>Weight Per Gallon</b>	9.92	9.92	9.92	9.92	9.92
<b>Can Per Case</b>	12	1	1	1	1
<b>Case Dimensions - Inches</b>	10.875"L X 8.125" W X 9.375" H	10.00"L X 10.00" W X 17.25" H	12.50"L X 12.50" W X 18.00"H	16" in diameter X 49" High	25" in diameter X 42" High
<b>Case Weight</b>	17.2 Pounds	18.0 Pounds	51.0 Pounds	246.0 Pounds	502.00 Pounds
<b>Cases Per Pallet</b>	108	60	36	9	4
<b>Appearance</b>	Clear	Clear	Clear	Clear	Clear
<b>Odor</b>	Solvent	Solvent	Solvent	Solvent	Solvent
<b>Solvent System</b>	Methylene Chloride	Methylene Chloride	Methylene Chloride	Methylene Chloride	Methylene Chloride
<b>Propellant</b>	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend
<b>Open Time</b>	15-20 minutes	15-20 minutes	15-20 minutes	15-20 minutes	15-20 minutes
<b>Tack Time</b>	2-5 minutes	2-5 minutes	2-5 minutes	2-5 minutes	2-5 minutes
<b>Heat Resistance</b>	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F
<b>Viscosity</b>	8,000cps #1 spindle@10RPM	8,000cps #1 spindle@10RPM	8,000cps #1 spindle@10RPM	8,000cps #1 spindle@10RPM	8,000cps #1 spindle@10RPM
<b>Solids</b>	29+/-3%	29+/-3%	29+/-3%	29+/-3%	29+/-3%
<b>Spray Pattern</b>	Web	Web	Web	Web	Web
<b>VOC %</b>	30%	152.21 g/l	152.21 g/l	152.21 g/l	152.21 g/l
<b>VOC Compliant for CA &amp; OTC</b>	No	Yes*	Yes*	Yes*	Yes*
<b>Aerosol Flammability Level</b>	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	Consumer Commodity ORM-D for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)

\* Not compliant in SCAQMD - Check AQ Regulations for other California District to determine compliance.

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