

**Q5050 LCN HIGH TEMPERATURE, HIGH STRENGTH CONTACT ADHESIVE  
 PRODUCT DATA SHEET**

**BRUSH/ROLL GRADE VOC COMPLIANT ALL OTC STATES -\*NORTHERN CALIFORNIA**

**Q5050 High Temperature, High Strength Contact Brush/Roll Adhesive** is a fast tack, high shear strength adhesive. Q5050 is especially formulated for permanently bonding high pressure laminates to substrates, such as wood, particle board, plywood, etc. and may also be used for making permanent bonds to other compatible non-porous and porous substrates. It is recommended that all substrates be tested for compatibility with adhesive before using in production. Q5050 is effective when both substrates are coated and pressure is applied to entire surface. Product should be used at room temperature or at least at 70°F.

Container Size	5 Gallon Pail	55 Gallon Drum
<b>Product Description</b>	<b>Bulk Adhesive</b>	<b>Bulk Adhesive</b>
<b>Net Weight</b>	49.6	545.6
<b>Weight Per Gallon</b>	9.96	9.96
<b>Pails/Drums Per Pallet</b>	36	4
<b>Appearance</b>	NaturalRed	Natural/Red
<b>Odor</b>	Pungent	Pungent
<b>Solvent System</b>	Methylene Chloride	Methylene Chhloride
<b>Open Time</b>	20-30 Minutes	20-30 Minutes
<b>Tack Time</b>	5-10 minutes	5-10 minutes
<b>Heat Resistance</b>	200+ F.	200+ F.
<b>Viscosity</b>	8,000 #1 SPINDLE @10rpm	8,000 #1 SPINDLE @10rpm
<b>Solids</b>	29%	29%
<b>Spray Pattern</b>	N/A	N/A
<b>VOC Grams per Liter</b>	0 g/l	0 g/l
<b>VOC Compliant for CA &amp; OTC</b>	*OTC Compliant	*OTC Compliant
<b>Flammability Level</b>	Non Flammable	Non Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	UN1650/Class 6.1 domestic ground shipment. (See MSDS for additional shipping info)	UN1650/Class 6.1 domestic ground shipment. (See MSDS for additional shipping info)

\* Check AQ Regulations for other California District to determine compliance.

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