

**Q5100 HIGH TEMPERATURE, HIGH STRENGTH CONTACT SPRAY ADHESIVE** is a fast track, high shear strength, non Methylene Chloride adhesive. Q5100 is especially formulated for permanently bonding high pressure laminates to substrates, such as wood, particle board, plywood, etc., And may also be used for making permanent bonds to other compatible non-porous and porous substrates. It is recommended that all substrates be tested for compatibility with adhesive before using in production. Do not use on unsupported vinyl, copper or brass. Product should be used at room temperature or at least at 70°F.

Container Size	11# DOT 923-267 424.7 CU. In.	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
<b>Product Description</b>	<b>Canister Adhesive</b>	<b>Canister Adhesive</b>	<b>Cylinder Adhesive</b>	<b>Cylinder Adhesive</b>
<b>Net Weight</b>	11 lbs.	38 lbs.	177 lbs.	355 lbs.
<b>Weight Per Gallon</b>	9.92	9.92	9.92	9.92
<b>Can Per Case</b>	1	1	1	1
<b>Case Dimensions - Inches</b>	10.00"L X 10.00" W X 17.25" H	12.50"L X 12.50" W X 18.00"H	16" in diameter X 49" High	25" in diameter X 42" High
<b>Case Weight</b>	18.0 Pounds	51.0 Pounds	246.0 Pounds	502.00 Pounds
<b>Cases Per Pallet</b>	60	36	9	4
<b>Appearance</b>	Natural or Red	Natural or Red	Natural or Red	Natural or Red
<b>Odor</b>	Solvent	Solvent	Solvent	Solvent
<b>Solvent System</b>	n-Propyl Bromide	n-Propyl Bromide	n-Propyl Bromide	n-Propyl Bromide
<b>Propellant</b>	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend
<b>Open Time</b>	5-15 minutes	5-15 minutes	5-15 minutes	5-15 minutes
<b>Tack Time</b>	1-2 minutes	1-2 minutes	964.58 g/l	1-2 minutes
<b>Heat Resistance</b>	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F	Max Temp 200°F
<b>Viscosity</b>	8,000cps #1 spindle @10 rpm	8,000cps #1 spindle @10 rpm	8,000cps #1 spindle @10 rpm	8,000cps #1 spindle @10 rpm
<b>Solids</b>	28% +/- 2%	28% +/- 2%	28% +/- 2%	28% +/- 2%
<b>Spray Pattern</b>	Web	Web	Web	Web
<b>VOC %</b>	82%	744 g/l	744 g/l	744 g/l
<b>VOC Compliant for CA &amp; OTC</b>	No	No	No	No
<b>Aerosol Flammability Level</b>	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)

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