

Q5150 High Temperature, High Strength Contact Spray Grade Adhesive is a fast track, high shear strength, non Methylene Chloride adhesive. Q5150 is especially formulated for permanently bonding high pressure laminates to substrates, such as wood, particle board, plywood, etc., and may also be used for making permanent bonds to other compatible non-porous and porous substrates. It is recommended that all substrates be tested for compatibility with adhesive before using in production. Q5150 is effective when both substrates are coated and pressure is applied to entire surface. Product should be used at room temperature or at least at 70°F.

Container Size	5 Gallon Pail	55 Gallon Drum
Product Description	Bulk Adhesive	Bulk Adhesive
Net Weight	54 lbs.	600 lbs.
Weight Per Gallon	10.925	10.925
Pails/Drums Per Pallet	36	4
Appearance	Natural/Red	Natural/Red
Odor	Solvent	Solvent
Solvent System	n-Propyl Bromide	n-Propyl Bromide
Open Time	5-15 Minutes	5-15 Minutes
Tack Time	1-2 Minutes	1-2 Minutes
Heat Resistance	Max Temp. 200° F	Max Temp. 200° F
Viscosity	8,000 #1 spindle @10 rpm	8,000 #1 spindle @10 rpm
Solids	24% +/- 2%	24% +/- 2%
Spray Pattern	N/A	N/A
VOC Grams per Liter	76%	76%
VOC Compliant for CA & OTC	NO	NO
Flammability Level	Non Flammable	Non Flammable
Warranty Period	One Year From Date of Shipment	One Year From Date of Shipment
DOT Proper Shipping Name	UN1933/Class 3.2 domestic ground shipment. (See MSDS for additional shipping info)	UN1933/Class 3.2 domestic ground shipment. (See MSDS for additional shipping info)

Office: 678.494.1112 • Fax: 678.494.1113 • 313 Bell Park Drive • Woodstock, GA 30188

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