

Q5200 LCF CONTACT FLAMMABLE PRODUCT DATA SHEET VOC COMPLIANT - ALL STATES

Q5200 High Strength VOC Compliant Flammable Contact Spray Adhesive is a fast tack, high shear strength Q5200 is especially formulated to bond high pressure laminates to substrates, such as wood, particle board, plywood, etc., and may also be used for making permanent bonds to other compatible non-porous and porous substrates. It is recommended that all substrates be tested for compatibility with adhesive before using in production. Q5200 is effective when both substrates are coated and pressure is applied to entire surface. Product should be used at room temperature or at least at 70°F.

Container Size	20 Fluid oz. Container	11# DOT 923-267 424.7 CU. In.	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
Product Description	Aerosol Adhesive	Canister Adhesive	Canister Adhesive	Cylinder Adhesive	Cylinder Adhesive
Net Weight	14 Ounces	9 lbs.	30 lbs.	145 lbs.	300 lbs.
Weight Per Gallon	5.65	5.65	5.65	5.65	5.65
Can Per Case	12	1	1	1	1
Case Dimensions - Inches	10.875"L X 8.125" W X 9.375" H	10.00"L X 10.00" W X 17.25" H	12.50"L X 12.50" W X 18.00"H	16" diameter X 49" High	25" diameter X 42" High
Case Weight	14.7 Pounds	17.0 Pounds	44.0 Pounds	214.0 Pounds	447.00 Pounds
Cases Per Pallet	108	60	36	9	4
Appearance	Natural/Red	Natural/Red	Natural/Red	Natural/Red	Natural/Red
Odor	Slight Solvent	Slight Solvent	Slight Solvent	Slight Solvent	Slight Solvent
Solvent System	Hexane, Acetone,	Hexane, Acetone,	Hexane, Acetone,	Hexane, Acetone,	Hexane, Acetone,
Propellant	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend
Open Time	15-20 Minutes	15-20 Minutes	15-20 Minutes	15-20 Minutes	15-20 Minutes
Tack Time	3-5 Minutes	3-5 Minutes	3-5 Minutes	3-5 Minutes	3-5 Minutes
Heat Resistance	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F
Viscosity	1,000cps #1 spindle@10rpm	1,000cps #1 spindle@10rpm	1,000cps #1 spindle@10rpm	1,000cps #1 spindle@10rpm	1,000cps #1 spindle@10rpm
Solids	29% +/- 3%	29% +/- 3%	29% +/- 3%	29% +/- 3%	29% +/- 3%
Spray Pattern	Web	Web	Web	Web	Web
VOC %	55%	228.11 g/l	228.11 g/l	228.11 g/l	228.11 g/l
VOC Compliant for CA & OTC	Yes	Yes	Yes	Yes	Yes
Aerosol Flammability Level	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
Warranty Period	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
DOT Proper Shipping Name	Consumer Commodity ORM-D for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class2.1 for domestic ground shipment. (See MSDS for additional shipping info)

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