

**Q5255 LCF - CONTACT ADHESIVE - FLAMMABLE -- SPRAY GRADE**  
**PRODUCT DATA SHEET**  
**VOC COMPLIANT ALL OTC STATES**

**Q5255 LCF - CONTACT ADHESIVE - FLAMMABLE -SPRAY GRADE** is a VOC Compliant premium grade, fast drying quick-setting, spray grade polychloroprene contact adhesive designed to produce a strong permanent bond when used with a variety of porous and non-porous substrates. Q5250 is recommended for permanent bonding of high pressure laminates to substrates, such as wood, particle board, plywood, etc., and may also be used for making permanent bonds to other compatible non-porous and porous substrates such as rubber, foam and metal. It is recommended that all substrates be tested for compatibility with adhesive before using in production. This product can also be brushed or rolled.

Container Size	5 Gallon Pail	55 Gallon Drum
<b>Product Description</b>	<b>Bulk Adhesive</b>	<b>Bulk Adhesive</b>
<b>Net Weight</b>	38 lbs.	427 lbs.
<b>Weight Per Gallon</b>	7.76	7.76
<b>Pails/Drums Per Pallet</b>	36	4
<b>Appearance</b>	Natural	Natural
<b>Odor</b>	Slight Solvent	Slight Solvent
<b>Solvent System</b>	Esters/Aliphatic	Esters/Aliphatic
<b>Open Time</b>	20-30 Minutes	20-30 Minutes
<b>Tack Time</b>	5-10 Minutes	5-10 Minutes
<b>Heat Resistance</b>	200+ F.	200+ F.
<b>Viscosity</b>	300 cps	300 cps
<b>Solids</b>	18% +/- 1%	18% +/- 1%
<b>Spray Pattern</b>	Mist	Mist
<b>VOC Grams per Liter</b>	235 g/l	235 g/l
<b>VOC Compliant for CA &amp; OTC</b>	Yes	Yes
<b>Flammability Level</b>	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	UN1133/Class 3 domestic ground shipment. (See MSDS for additional shipping info)	UN1133/ Class 3 domestic ground shipment. (See MSDS for additional shipping info)

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