

## Q6000 LPN PRESSURE SENSITIVE PRODUCT DATA SHEET VOC COMPLIANT - ALL STATES\*

**Q6000 HIGH TEMPERATURE, HIGH SOLIDS CHLORINATED PRESSURE SENSITIVE SPRAY ADHESIVE** is a fast tack, high shear strength adhesive. Q6000 is especially formulated for permanent or temporary bonding for both rigid and non-rigid, porous and non-porous substrates. Q6000 is designed for applications requiring soft glue lines, strong shear, peel strength and has the ability to re-position substrate before bonding. Q6000 will not bleed through open weave fabric. Q6000 is most effective when both substrates are coated, but for most applications only one substrate will need to be coated. All substrates should be tested for compatibility before using in production. Product should be used at room temperature or at least at 70°F.

Container Size	20 Fluid oz. Container	11# DOT 923-267 424.7 CU. In.	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
<b>Product Description</b>	<b>Aerosol Adhesive</b>	<b>Canister Adhesive</b>	<b>Canister Adhesive</b>	<b>Cylinder Adhesive</b>	<b>Cylinder Adhesive</b>
<b>Net Weight</b>	17 Ounces	11 lbs.	38 lbs.	185 lbs.	375 lbs.
<b>Weight Per Gallon</b>	9.92	9.92	9.92	9.92	9.92
<b>Can Per Case</b>	12	1	1	1	1
<b>Case Dimensions - Inches</b>	10.875"L X 8.125" W X 9.375" H	10.00"L X 10.00" W X 17.25" H	12.50"L X 12.50" W X 18.00"H	16" in diameter X 49" High	25" in diameter X 42" High
<b>Case Weight</b>	17.2 Pounds	18.0 Pounds	51.0 Pounds	254.0 Pounds	522.00 Pounds
<b>Cases Per Pallet</b>	108	60	36	9	4
<b>Appearance</b>	Natural/Green	Natural/Green	Natural/Green	Natural/Green	Natural/Green
<b>Odor</b>	Pungent	Pungent	Pungent	Pungent	Pungent
<b>Solvent System</b>	Methylene Chloride	Methylene Chloride	Methylene Chloride	Methylene Chloride	Methylene Chloride
<b>Propellant</b>	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend	Hydrocarbon Blend
<b>Open Time</b>	15-20 Minutes	15-20 Minutes	15-20 Minutes	15-20 Minutes	15-20 Minutes
<b>Tack Time</b>	2-5 Minutes	2-5 Minutes	2-5 Minutes	2-5 Minutes	2-5 Minutes
<b>Heat Resistance</b>	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F	Max Temp 180°F
<b>Viscosity</b>	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm	8,000 cps #1 spindle @10 rpm
<b>Solids</b>	25% +/- 3%	25% +/- 3%	25% +/- 3%	25% +/- 3%	25% +/- 3%
<b>Spray Pattern</b>	Web	Web	Web	Web	Web
<b>VOC %</b>	30%	163.00 g/l	163.00 g/l%	163.00 g/l%	163.00 g/l%
<b>VOC Compliant for CA &amp; OTC</b>	No	*Yes	*Yes	*Yes	*Yes
<b>Aerosol Flammability Level</b>	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	Consumer Commodity ORM-D for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)

\* Not compliant in SCAQMD - Check AQ Regulations for other California District to determine compliance.

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