

Q6050 HIGH TEMPERATURE, HIGH SOLIDS CHLORINATED PRESSURE SENSITIVE ADHESIVE is a fast tack, high shear strength adhesive. Q6050 is especially formulated for permanent or temporary bonding for both rigid and non-rigid, porous and non-porous substrates. Q6050 is designed for applications requiring soft glue lines, strong shear, peel strength and has the ability to re-position substrate before bonding. Q6050 will not bleed through open weave fabric. Q6050 is most effective when both substrates are coated, but for most applications only one substrate will need to be coated. All substrates should be tested for compatibility before using in production. Product should be used at room temperature or at least at 70°F.

Container Size	5 Gallon Pail	55 Gallon Drum
Product Description	Bulk Adhesive	Bulk Adhesive
Net Weight	49 lbs.	545 lbs.
Weight Per Gallon	6.5	6.5
Pails/Drums Per Pallet	36	4
Appearance	Natural/Green	Natural/Green
Odor	Pungent	Pungent
Solvent System	Methylene Chloride	Methylene Chloride
Open Time	15-20 Minutes	15-20 Minutes
Tack Time	2-5 Minutes	2-5 Minutes
Heat Resistance	Max Temp 180°F	Max Temp 180°F
Viscosity	5,000 #1 spindle @10 rpm	5,000 #1 spindle @10 rpm
Solids	25% +/- 3%	25% +/- 3%
Spray Pattern	N/A	N/A
VOC Grams per Liter	0 g/l	0 g/l
VOC Compliant for CA & OTC	OTC Compliant*	OTC Compliant*
Flammability Level	Non Flammable	Non Flammable
Warranty Period	One Year From Date of Shipment	One Year From Date of Shipment
DOT Proper Shipping Name	UN1650/Class 6.1 domestic ground shipment. (See MSDS for additional shipping info)	UN1650/Class 6.1 domestic ground shipment. (See MSDS for additional shipping info)

* Not compliant in SCAQMD - Check AQ Regulations for other California District to determine compliance.

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