

## Q7400 LQF QUICK DRY PRESSURE SENSITIVE PRODUCT DATA SHEET

**Q7400 HIGH SOLIDS, QUICK DRY PRESSURE SENSITIVE SPRAY ADHESIVE** is a fast tack, high shear strength adhesive. Q7400 is especially formulated for the manufactured housing and recreational vehicle industry from installing insulation inside walls and bonding expanded polystyrene foam (EPS) and other substrates to various substrates. Q7400 can be sprayed directly onto EPS surface without pitting or cavitating damage to the foam. Q7400 can be used for permanent or temporary lamination of ABS plastics, EPS, fabric, cork, fiberglass insulation to substrates such as wood, particle board, plywood, etc., and hot and cold insulated panel systems and many more applications. Product should be used at room temperature or at least at 70°F. For the best delivery we recommend the Quality Aerosol "TBQ" spray tip.

Container Size	38# DOT 923-933-39 & TC -39M	177# TC #14761	355# TC 200 Gallon
<b>Product Description</b>	<b>Canister Adhesive</b>	<b>Cylinder Adhesive</b>	<b>Cylinder Adhesive</b>
<b>Net Weight</b>	28 lbs.	140 lbs.	270 lbs.
<b>Weight Per Gallon</b>	6.2	6.2	6.2
<b>Can Per Case</b>	1	1	1
<b>Case Dimensions - Inches</b>	12.50"L X 12.50" W X 18.00"H	16" in diameter X 49" High	25" in diameter X 42" High
<b>Case Weight</b>	42.0 Pounds	209.0 Pounds	417.00 Pounds
<b>Cases Per Pallet</b>	36	9	4
<b>Appearance</b>	Natural/Blue	Natural/Blue	Natural/Blue
<b>Odor</b>	Slight Solvent	Slight Solvent	Slight Solvent
<b>Solvent System</b>	Hexane, Cyclohexane	Hexane, Cyclohexane	Hexane, Cyclohexane
<b>Propellant</b>	Dimethyl Ether	Dimethyl Ether	Dimethyl Ether
<b>Open Time</b>	Long	Long	Long
<b>Tack Time</b>	15-30 seconds	15-30 seconds	15-30 seconds
<b>Heat Resistance</b>	Max Temp 160°F	Max Temp 160°F	Max Temp 160°F
<b>Viscosity</b>	5,000 cps #1 SPINDLE @10 RPM	5,000 cps #1 SPINDLE @10 RPM	5,000 cps #1 SPINDLE @10 RPM
<b>Solids</b>	38% +/- 2%	38% +/- 2%	38% +/- 2%
<b>Spray Pattern</b>	Web	Web	Web
<b>VOC %</b>	236.00 g/l	236.00 g/l	236.00 g/l
<b>VOC Compliant for CA &amp; OTC</b>	Yes	Yes	Yes
<b>Aerosol Flammability Level</b>	Level 3, Flammable	Level 3, Flammable	Level 3, Flammable
<b>Warranty Period</b>	One Year From Date of Shipment	One Year From Date of Shipment	One Year From Date of Shipment
<b>DOT Proper Shipping Name</b>	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)	UN3161/Class 2.1 for domestic ground shipment. (See MSDS for additional shipping info)

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